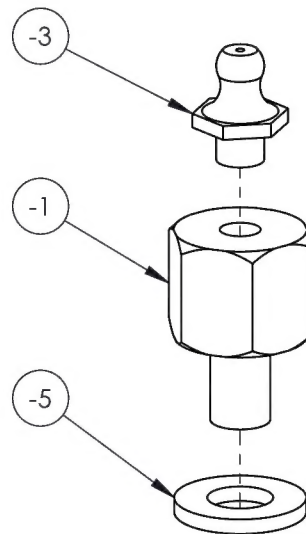
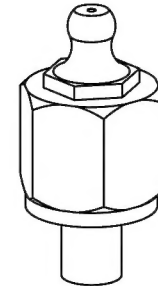


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	4/2/2015	DPD	JAG
2	16-0267	UPDATED TO NEW DRAFTING STANDARD. -1 CH'D DIM WAS 5/16-24 IS 5/16-24 UNF -2A. CH'D MATERIAL WAS 1018/1020 IS 1018/1020 CR. CH'D FINISH WAS CAD PLATE YELLOW IS ZINC PLATE SPEC ASTM B633 TYPE I SC 2.	12/6/2016	RJC	JAG



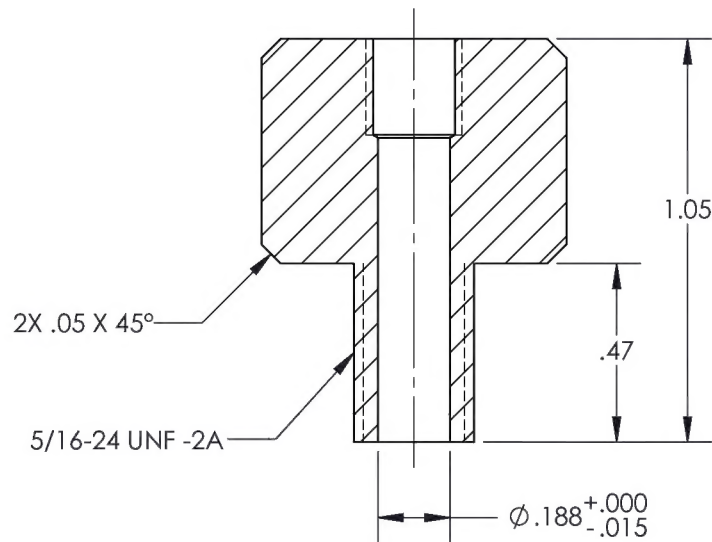
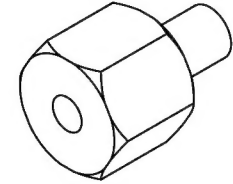
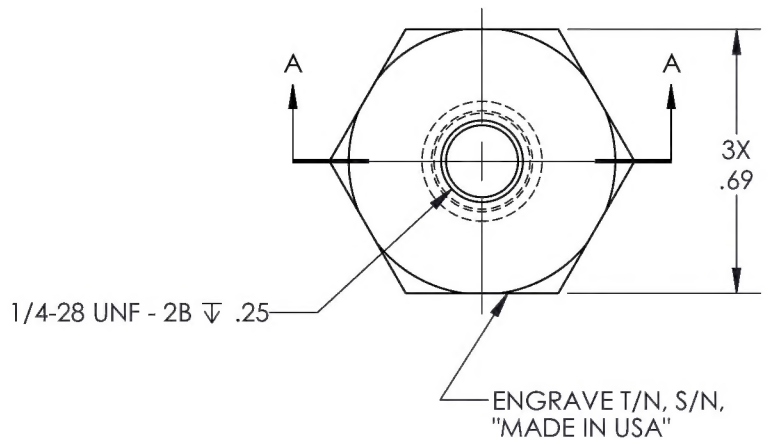
NOTES:
1. REF. AGUSTA T/N; 3G6305G10931.
2. PART OF KIT: RBW6305G02831-3G.

DART AEROSPACE	
TITLE ADAPTER, MGB UPPER FITTING REMOVAL	
DWG NO. RBW6305G10931-3G	REV 2
MAT'L STEEL	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES FRACTIONS ± 1/8
TREAT NONE	.XXX ± .005 FRACTIONS ± 1/8
FINISH NONE	.XX ± .01 ANGLES ± 5°
SPEC NONE	.X ± .1 SURFACES = 125°
DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: MACKOVJAK	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	AW139
SCALE 1:1	DATE 3/10/2015
SHEET 1 OF 2	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	ADAPTER	1018/1020 CR		2
		B/O	-3	1	ZERK	STEEL	STRAIGHT, 1/4-28, 5/16 HEX (MCMASTER-CARR #1095K41)	1
		B/O	-5	1	WASHER	STEEL	Ø5/16 (MCMASTER-CARR #95229A460)	1

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0267	-1 CH'D DIM WAS 5/16-24 IS 5/16-24 UNF -2A, CH'D MATERIAL WAS 1018/1020 IS 1018/1020 CR, CH'D FINISH WAS CAD PLATE YELLOW IS ZINC PLATE SPEC ASTM B633 TYPE I SC 2.	12/6/2016	RJC	JAG



SECTION A-A

(1)

ADAPTER

DART AEROSPACE																											
TITLE ADAPTER, MGB UPPER FITTING REMOVAL																											
DWG NO. RBW6305G10931-3G-1	REV 2																										
<table border="1"> <tr> <td>MAT'L 1018/1020 CR</td> <td>UNLESS OTHERWISE SPECIFIED</td> </tr> <tr> <td>HEAT TREAT</td> <td>DIMENSIONS ARE IN INCHES</td> </tr> <tr> <td>FINISH ZINC PLATE</td> <td>.XXX ± .005 FRACTIONS ± 1/8</td> </tr> <tr> <td>SPEC ASTM B633 TYPE I SC 2</td> <td>.XX ± .01 ANGLES ± .5°</td> </tr> <tr> <td></td> <td>.X ± .1 SURFACES = 125°</td> </tr> <tr> <td>DRAWN BY: DUERFELDT</td> <td>1. BREAK ALL SHARP EDGES</td> </tr> <tr> <td>CHECKED: MACKOVJAK</td> <td>.015 x 45° OR .015R</td> </tr> <tr> <td>OPPS APPR: ANDERSON</td> <td>2. DIMENSIONAL LIMITS APPLY</td> </tr> <tr> <td>QA APPR: LINDSAY</td> <td>AFTER PLATING</td> </tr> <tr> <td>APPROVED: GILBERT</td> <td>3. INTERPRET DIM AND TOL PER</td> </tr> <tr> <td></td> <td>ASME Y14.5M-2009</td> </tr> <tr> <td></td> <td>USED ON MODEL</td> </tr> <tr> <td></td> <td>AW139</td> </tr> </table>		MAT'L 1018/1020 CR	UNLESS OTHERWISE SPECIFIED	HEAT TREAT	DIMENSIONS ARE IN INCHES	FINISH ZINC PLATE	.XXX ± .005 FRACTIONS ± 1/8	SPEC ASTM B633 TYPE I SC 2	.XX ± .01 ANGLES ± .5°		.X ± .1 SURFACES = 125°	DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES	CHECKED: MACKOVJAK	.015 x 45° OR .015R	OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY	QA APPR: LINDSAY	AFTER PLATING	APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER		ASME Y14.5M-2009		USED ON MODEL		AW139
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SCALE 2:1	DATE 3/10/2015																										
SHEET 2 OF 2																											